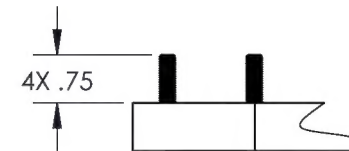
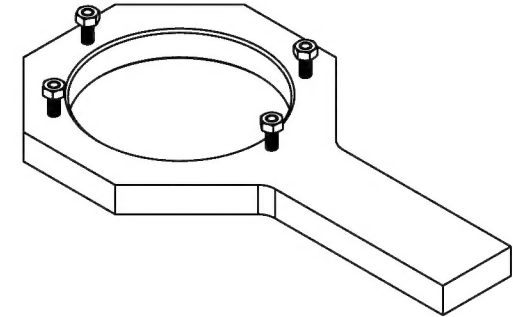
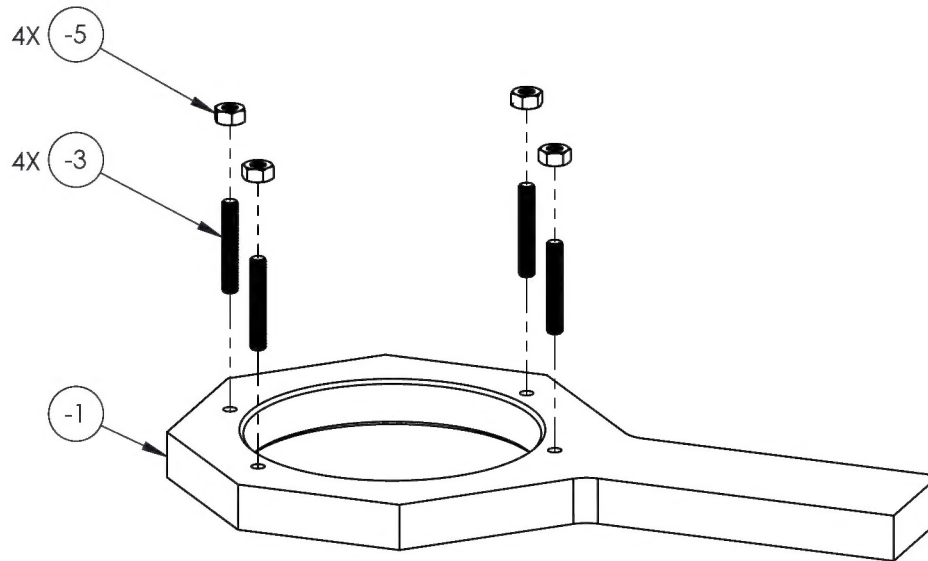


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	4/7/2016	SM	JAG



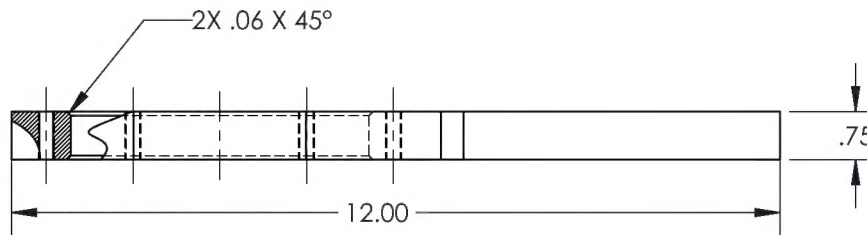
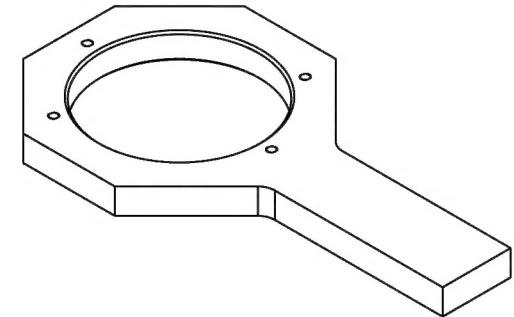
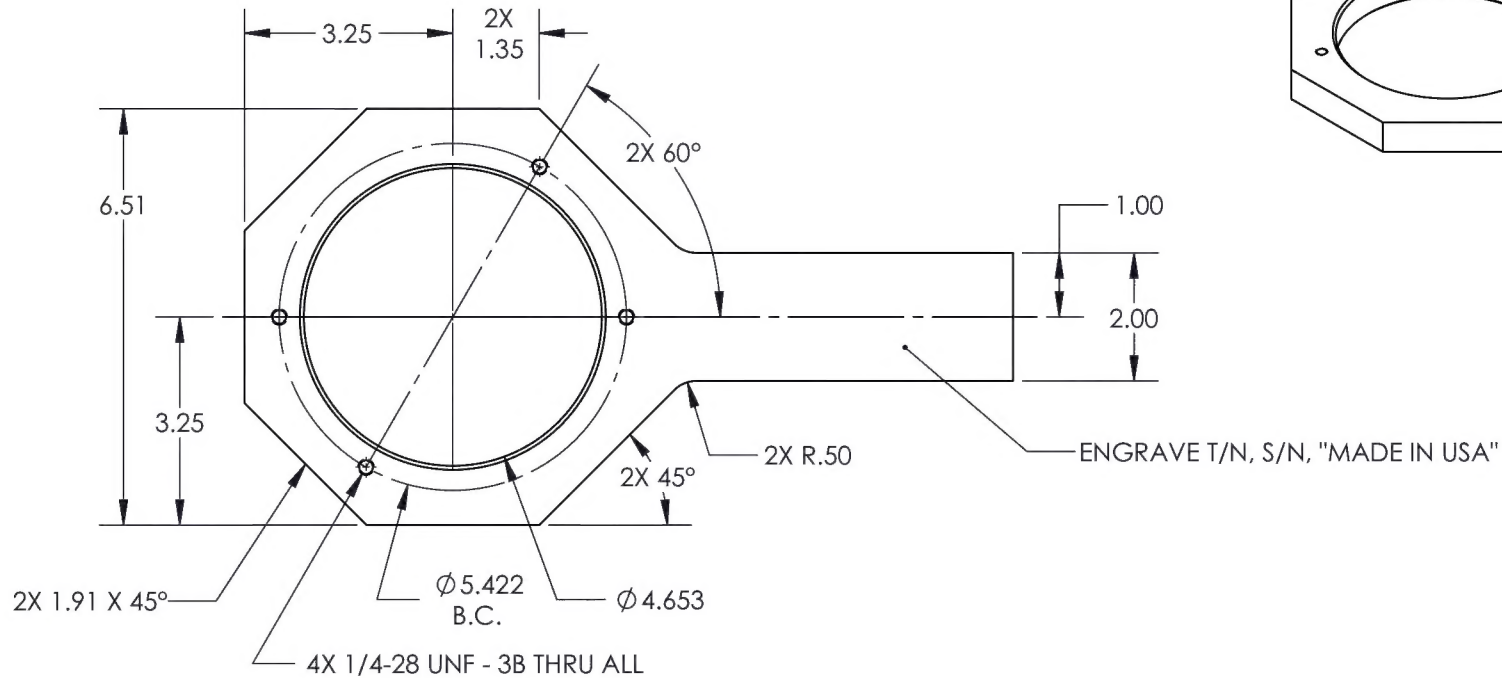
- NOTES:  
 1. REF. BELL T/N: T101948.  
 2. INSTALL -3 INTO -1 USING THREAD LOCKER.

<b>DART</b> AEROSPACE	
TITLE FIXTURE ASSEMBLY	
DWG NO. RB T101948	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT NONE	.XXX ± .005 FRACTIONS ± 1/8
FINISH NONE	.XX ± .01 ANGLES ± 5°
SPEC NONE	.X ± .1 SURFACES = 125°
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	BELL
SCALE 1:3	DATE 3/29/2016
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HANDLE	6061		2
		B/O	-3	4	THREADED STUD	STEEL	1/4-28 X 1-1/2 (MCMASTER-CARR # 90322A661)	1
		B/O	-5	4	NUT	STEEL	MS 51968-3 (MCMASTER-CARR # 94191A150)	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-1)

HANDLE

<b>DART</b> AEROSPACE	
TITLE <b>FIXTURE ASSEMBLY</b>	
DWG NO. <b>RBT 101948-1</b>	REV <b>1</b>
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: MACKOVJAK	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:3	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 3/29/2016	USED ON MODEL
	BELL
	SHEET 2 OF 2